

Crimping pliers for uninsulated tubular cable lugs

1. Choosing the connector

To achieve a standard-compliant connection it is necessary to choose the correct connector for the application and the right cable cross section.

2. Stripping

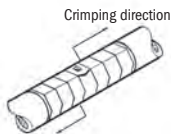
Before notching, the cable must be stripped according to the insertion length (+10% due to change in length of the crimping sleeve).

3. Cleaning

The ends of the wire must be cleaned thoroughly to remove all traces of dirt and oxidation before being assembled.

4. Assembly

Insert the cable into the cable lug or connector to its full insertion length. Crimp the cable lug or connector with the correct tool, taking account of the crimping direction (see figure).



Tube cable lugs



Tin-plated copper

DIN cable lugs



Butt connectors, DIN



Tin-plated copper

with inspection



bare



bare